# How to install your **Ultralift Undermount** Cover Lifter



This is your step by step guide to installing the Ultralift Undermount Cover Lifter on to your hot tub or spa. Begin by opening the box your cover lifter came in and check the contents against the installation guide to ensure you have all the components required.

#### **PARTS LIST:**

- 1 2X Bolt Pins
- 2 10X No.10 1 ¼ inch Cross Slot or Phillips Wood Screws
- 3 26X No.10 5/8 inch Cross Slot or Phillips Self-Tapping Screws
- 4 36X Black Plastic Screw Head Caps
- 5 4X 5/16 inch NYLON Lock Nuts
- 6 4X NYLON Washers
- 2X Round Black Plastic Caps
- 8 2X Square Black Plastic Caps
- 9 1X "J" Hook Pin (3 3/4" in Length)
- 2X Undermount Bracket Assemblies
- 1 2X Sliding Pivot Brackets
- 1X Center Pole
- 2X Round Pivot Arms
- 2X Foam Grips
- 45 2X Corner Support Arms
- 6 2X Short Support Arms
- 17 2X Clevis (Cotter) Pins

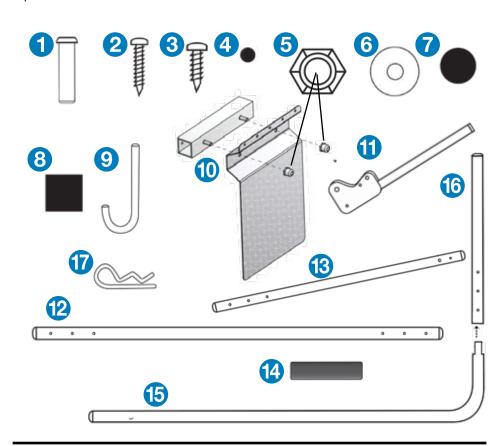
#### **TOOLS LIST:**

- 6 Foot Tape Measure
- Ratchet Wrench
- 5/16" Socket Bit
- 5/16" Open End Wrench
- Cordless Power Screwdriver or drill
- A number of Cross Slot or Phillips screw driver bits.
- Needle Nose Pliers
- Small Flat Head Screwdriver

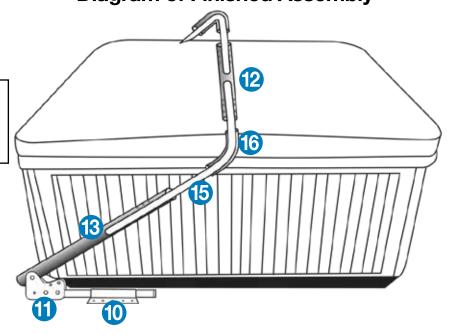
To view the easy to follow Installation Video that pertains to this Cover Lifter, please go to:

www.ultrapoolandspa.com/videos

With your hot tub empty you are set to start the install of your new Cover Lifter...



# **Diagram of Finished Assembly**



## **Step One:**

- **1a)** Ensure that the hot tub is 16 inches or more out from any wall, obstruction or fence. This provides ample clearance for your cover to sit into once your cover lifter is installed.
- 1b) Place your hot tub cover squarely over the hot tub and in the position you would like it to open. We recommend that you have your cover open from the equipment pack (Topside Control) end. This ensures that you are not mounting brackets to doors or panels that may need to be removed to access heater and pumps.
- 1c) Insert the two Round Plastic Caps 7 into the ends of the two Round Pivot Arms 13. (The end with the two larger holes)
- 1d) Insert the two Square Plastic Caps 8 into the open ends of the two Sliding Pivot Brackets 11
- 1e) Then install the Foam Grips 4 onto the Corner Support Arms 15, first lubricating the interior of the foam grips for easier application.

**Installation Tip:** Rub the inside rim of the Foam Grips with dish soap to lubricate them making it easier to slide them into place.

1f) Assemble the Corner Support Arm 15 by inserting it into the Short Support Arm 16, then secure them together with three Number 10 Self-Tapping Screws 3 and repeat this assembly to create a second completed arm.

# **Step Two:**

With your cover in the closed position begin the next step...

2a) Assemble the two-piece Mounting Bracket 10 using two 5/16 inch NYLON Lock Nuts 5 as shown.

**2b)** Slide the large flat end of the Undermount Bracket Assembly under the base of the hot tub at the edge of where the corner radius begins this should be eight inches from the back of the hot tub (See Hint Below) and the raised section of the bracket should be 2 inches out from the hot tub cabinet. If not adjust the Bracket Assembly accordingly. Repeat the same process on the opposite side of the hot tub.

Hint: Use the Center Post 2 as a straight edge to mark the back edge of the hot tub and measure forward 8 inches from there.

# **Step Three:**

3a) Insert the Sliding Pivot Bracket 11 into the Mounting Bracket 10 and position it so the back of the Sliding Pivot Bracket 11 is flush with the back of the Hot tub.

Hint: Use the Center Post 12 as a straight edge to mark the back edge of the hot tub. Then measure forward 8 inches from there.

**3b)** Secure both Sliding Pivot Brackets 11 into the Mounting Brackets 10 using the No.10 5/8-inch Self-Tapping Screws 3.

There are two options for securing your Ultralift Undermount Brackets 10.

3c) You can either secure the Mounting Brackets 10 onto your deck using the supplied 1 1/4 inch No. 10 Wood Screws 2 on both sides of the hot tub, or you can choose to let the weight of your hot tub once filled with water hold the mounting brackets of the cover lifter in place.

## **Step Four:**

With your cover in the closed position begin the next step...

- 4a) Place the Center Pole 2 across the tub along the cover fold. Slide the shorter end of the Corner Support Arm 15 into the Center Pole 2 and repeat this on the end of the Center Pole with the other assembled arm.
- **4b)** Slide the Round Pivot Arm 13 over the assembled Corner Support Arm 15, aligning the hole at the end of the Sliding Pivot Arm with the top hole in the Slider Pivot Bracket 11. Alignment shown in image 5a on the next page.























**Step Five:** 

- 5a) Position the Nylon Washers 6 on either side of the Round Pivot Arm 13 in the Sliding Pivot Bracket 11, then secure them into place by sliding through the Bolt Pin 1.
- 5b) Secure the Bolt Pin 1 into place using the supplied Clevis Pin 17 (Cotter Pin). Repeat this step on the opposite side of the hot tub.

# **Step Six:**

- 6a) Check to make sure that the Center Pole 12 that crosses over the cover is 1 inch back of the center folding seam and that the Round Pivot Arms 13 are 1.5 inches out from the cabinet on both sides of the hot tub.
- 6b) Ensure that the Center Pole 12 runs parallel to the folding seam of the cover, then on the side of the hot tub secure the Round Pivot Arm 13 with three No.10 5/8" inch Self-Tapping Screws 3 to the Corner Support Arm 15.
- 6c) Step back and make sure that the Round Pivot Arms 13 are still 1.5 inches out from the hot tub on both sides and the Center Pole 12 is sitting 1 inch back of the center seam. If so, finish securing the Round Pivot Arm 13 on the opposite side of the hot tub.
- **6d)** Now place a protective layer of cardboard under the Center Pole 12 and rotate it so that the screw holes are facing the rear of your hot tub not on the top or the bottom. Once in position secure with three No.10 5/8" inch Self-Tapping Screws 3. Repeat this step on the other side.

# **Step Seven:**

You are almost there...

- 7a) Cover the Self-Tapping Screws and Wood Screws with the Black Plastic Caps 4 that snap over the heads of each screw, finishing the look.
- **7b)** Then install the J-Hook 9 into the Sliding Pivot Bracket 11 in the Open Position Hole with the cover up, this ensures some added safety. When the cover is down move the J-Hook 11 to the Closed Position Hole.

**SAFETY TIP:** The J-Hook should ALWAYS be inserted into the Pivot Bracket when the hot tub cover is opened, for added safety, and removed to close the cover.

#### You have now installed your Ultralift Undermount Cover Lifter.

**Remember...** to always fold back your cover before using the Cover Lifter to lift the cover into its final resting place - this



















# **Ultralift Undermount**Cover Lifter Warranty



#### THE WARRANTY:

SMP Specialty Metal Products Inc. warrants to you (the original purchaser) for the stated warranty term of LIFETIME from the original date of purchase, to be free from defects in material and workmanship.

Ultralift Cover Lifters will be free from defects in materials or workmanship that would cause the lifter to be inoperable in normal working conditions. Any claim made within these terms for the Lifetime of the product from the date of purchase will be repaired or replaced at the option of the Manufacturer.

This is a 100% Non-Prorated Warranty on all parts for the Lifetime of the product. Only parts excluded from the warranty are the gas springs which include a 100% One Year Warranty.

#### **EXCLUSIONS TO WARRANTY**

- Lifter has been subjected to alteration, misuse or repairs by anyone other than an authorized representative
  of the Manufacturer, unless written approval is provided.
- Damage caused by improper installation or during transportation from the seller to the purchaser
- Any damage resulting from any misuse, abuse, negligence, accident or alteration, environmental, or use during high winds.

The warranty covers the operational use of the lifter but does not cover scratches, abrasions, rusting or any defects to the finish of the material caused by or resulting from the exposure to the environmental factors; i.e. sun, rain, chemicals or any defects resulting from normal fading or minor deterioration.

The warranty does not cover damage resulting from abuse or accidents, including but not limited to the following damage:

- Use of abrasive or unapproved cleaners that could cause surface damage
- Subjection to solvents or other chemicals which could deteriorate painted surfaces
- Use for any other purpose than as a Spa or Hot tub cover lifter

#### **MAKING A CLAIM:**

To make a warranty claim; in the event of a defect covered by this warranty for Ultralift, contact the original retail seller and provide original purchase receipt, any photo(s) clearly showing the defect(s) and an explanation. NO RETURNS OF MERCHANDISE WILL BE ACCEPTED UNTIL A "RETURN AUTHORIZATION NUMBER" HAS BEEN ISSUED.

The lifter will be repaired or replaced at the discretion of the Manufacturer. If necessary, the purchaser is responsible to ship any said parts back to the manufacturer. The warranty includes all Labor costs performed at the manufacturer's facility but not labor in the field. SMP will cover the cost(s) to repair and/or replacement of the items back to the retailer or seller.

#### **FREIGHT DAMAGE:**

Any materials damaged in freight will be replaced by SMP Specialty Metal Products provided the purchaser files the appropriate claims form with the carrier, and submits copies to the manufacturer within five (5) business days of receiving the damaged merchandise. All claims should also be reported to the seller.

#### **Consequential Damages:**

SMP Specialty Metal Products Inc. will not be liable for any loss, expense, or damage other than to Ultralift, that may result from a defect in materials or workmanship. This warranty does not cover incidental damages including damage to property or injury arising from the use or inability to use this product. Manufacturer or Seller shall in no event be liable for any amount in excess of the original purchased amount. (Some Provinces / States do not allow the exclusion or limitation of incidental or consequential damages, so the above mentioned limitation may not apply to you).

It is important that you report to the Retailer from whom you purchased Ultralift, any defects as soon as they are detected. If it is impractical to report any defects to the Retailer,

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